

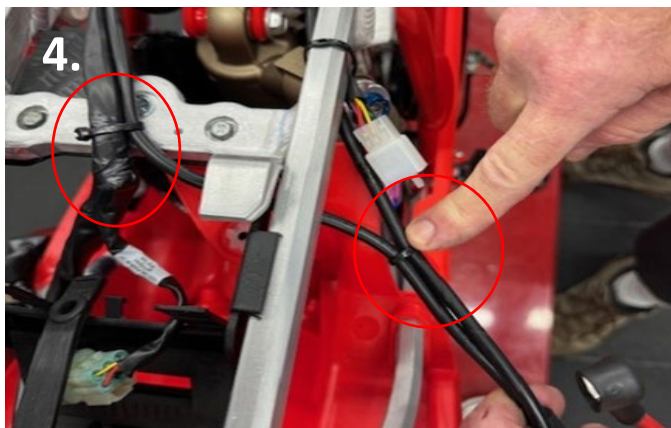
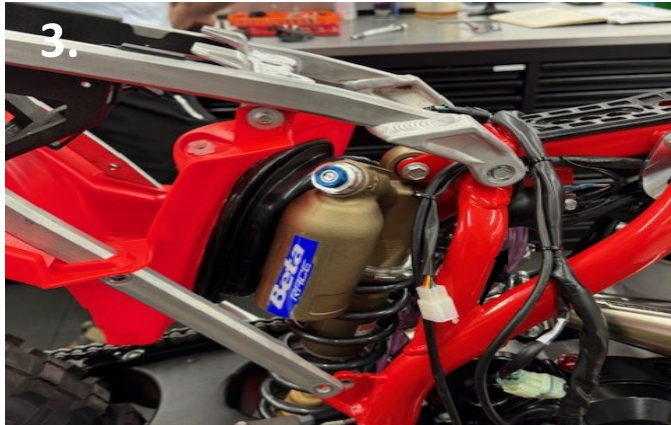


# Aluminum Subframe Kit

Part# AB-26000-2/4

2020+ RR/X-Pro/Race 2 & 4 Stroke

## Installation Instructions:



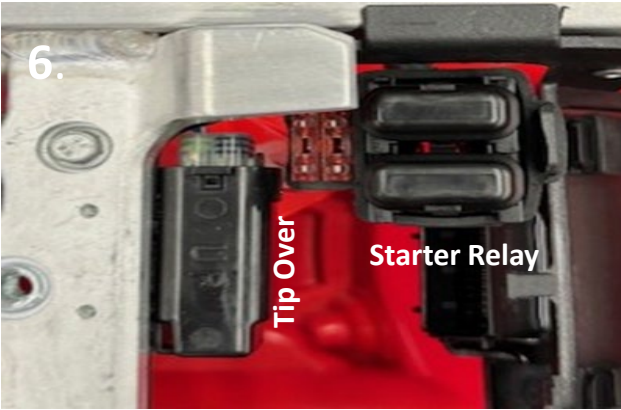
1. Remove your seat , fuel tank, and muffler. Remove RR rear fender, side panel plastics, and frame guards
2. Remove battery cables, then remove battery. Remove ECU Connector, remove both relays from installed brackets on RR battery box. Re route wire harness in order to remove RR subframe assembly.
3. Install new aluminum subframe using supplied hardware and assembled subframe. Using Loctite install top mounting bolts first, then slip over air boot. Install lower mounting bolts using Loctite.
4. Cut all zip ties on harness as it will need to be re routed and new zip ties applied.
5. Consolidate and re route rear harness under subframe cross bar and around the outer edge of the airbox. see image for reference. Zip tie harness to subframe to secure routing.



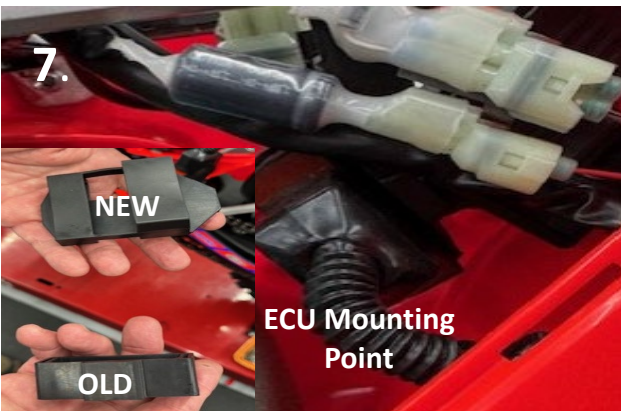
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6. Install tip over sensor in new location on the rear subframe as well as the Starter relay. Make sure it is correctly oriented. See images.



7. ECU Mounts underneath the battery in new location provided on the RX battery tray. 2 strokes use new ecu sleeve provided. Discard old rubber sleeve.



8. Install relays on new mounting locations. 4 strokes use 2 mounting points, 2 strokes use single mounting point. See images for reference.



9. 4 stroke kits have a mounting point on either side of the battery tray. Feed one relay underneath battery tray and install on bracket located on the LH side.



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10. Install Battery and battery connections. Reference image to finalize battery tray orientation and mounting points.



11. Pre tap and install rear mudflap. Re use mudflap from plastic assembly. Trip Side panel tabs to work with new radiator shrouds. See image



12. Begin installing plastics, frame guards (install ziptie first), rear fender, and side shrouds. Rear fender is a very tight fit. Leaving plastic in the sun to warm for roughly 30 minutes will help installation.



13. Install new RX complete seat and you are ready to ride!